

## 7. PLANT FLOWSHEET

Based on the data available to date, a flowsheet was prepared showing the plant layout as presently visualized (Figure 7.1). The flowsheet is meant as a working copy to assist in revamping the economic evaluation of the project and as a starting point for water, heat and mass balances.

The expected project cost has grown in size as process problems were overcome generally at the expense of flowsheet simplicity. A rough water balance has been prepared and is included solely for the purposes of discussion (Figure 7.2)



