

MEMORANDUM

H.E. Pawson; R.J. Tucker

Date Nov 14/75

From C.Q. Olesen

Ref.

Subject The use of CuSO_4 as an arsenic suppressant for thickeners #6, #11, #13.

Procedure:

Samples from 6, 11 and 13 thickeners were subjected to CuSO_4 , read and then made ammoniacal with 6 drops of concentrated NH_4OH .

Part I - #6 thickener (sample sizes 500ml)

Amt CuSO_4 (g)	ppm As	6 drops NH_4OH ppm As	% As Removal
0.00	30.0	-	-
0.05	21.0	18.0	40
0.10	16.5	13.0	56.7
0.15	19.2	12.0	60.0
0.25	29.5	9.0	70.0
0.50	25.0	3.0	90.0

Part II - #11 thickener (sample sizes 500 ml)

Amt CuSO_4 (g)	ppm As	6 drops NH_4OH ppm As	% As Removal
0.00	135	-	-
0.40	125	11.0	91.9
0.45	125	2.0	98.5
0.50	126	3.0	97.8
0.75	126	2.0	98.5

Part III - #13 thickener (sample sizes 1 litre)

Amt CuSO_4 (g)	ppm As	6 drops NH_4OH ppm As	% As Removal
0.0	500	-	-
5.0	480	200	60
6.0	480	400	20
6.5	480	170	66
7.0	480	240	50
8.0	470	300	40

Calculations:

Part I

Available Cu (mg)	Consumed As (mg)	theoretical Cu 3 Cu:2 As	theoretical Cu 3 Cu: As
12.7	6	7.6	15.3
25.4	8.5	10.8	21.6
38.2	9.0	11.5	22.9
63.6	11.5	14.6	29.3
127.2	13.5	17.2	34.4

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Part II

<u>Available Cu (mg)</u>	<u>Consumed As (mg)</u>	<u>theoretical Cu 3 Cu: 2As</u>	<u>theoretical Cu 3 Cu: As</u>
101.8	62	78.9	157.9
114.5	66.5	84.7	169.4
127.2	66	84.0	168.1
190.0	66.5	84.7	169.4

Part III

<u>Available Cu (mg)</u>	<u>Consumed As (mg)</u>	<u>3 Cu: 2As</u>	<u>3 Cu : As</u>
1272	300	382.0	764
1527	100	127.3	254.7
1654	330	420.2	840.4
1781	260	331.1	662.1
2036	200	254.7	509.3

Conclusions:

- the ppte evolved from the experiments were green in color and could presumable be a Cu_3As_2 complex. If this is the case, that it is a copper arsenite, then the complex is very insoluble in hot or cold water.
- with the addition of ammonium hydroxide to the samples the suppression of arsenic becomes very noticeable (i.e. 135 - 3.0 ppm As)
- the use of copper sulphate and ammonium hydroxide therefore seems very plausible.