

ROYAL OAK MINES INC.
NWT Division - Giant Mine

Date: October 13, 1994
TO:
CC:
FROM: A. Jones
SUBJECT: Pumping Arsenic to Silo

PROCEDURE TO PUMP ARSENIC TO THE SILO

1. Depressurize the arsenic discharge line to underground, stop pumping a minimum of 3 hours before disconnecting piping
2. Disconnect the pipe at the "Quick Coupling" connection
3. Connect the line to the arsenic silo
4. Cap the line to underground
5. Open the return line from the silo
6. Blow the line to the silo (2-3 minutes)
7. Start the Filler Kinyton Pump and discharge to the silo
8. Record the date and time arsenic was pumped to the silo



Allen Jones
General Mill Foreman