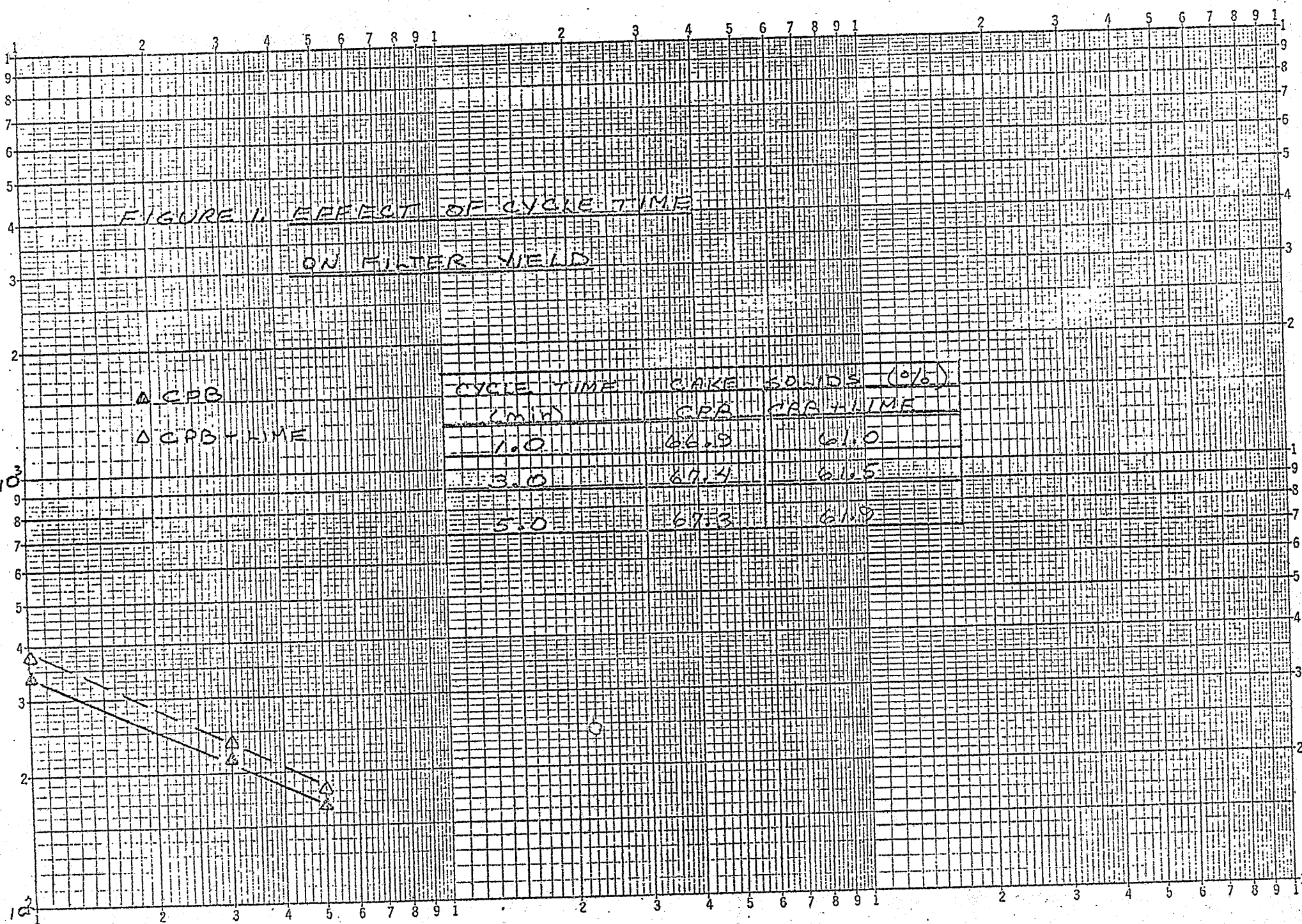


FIGURE 1. EFFECT OF CYCLE TIME
ON FILTER YIELD

△ CPB
△ CPB + LIME

CYCLE TIME (min)	CAKE SOLIDS (%)	
	CPB	CPB + LIME
1.0	66.9	61.0
3.0	67.4	61.5
5.0	67.3	61.9

FILTER YIELD (kg/m²-h)



CYCLE TIME (min)